Booster Pump Control and Pressure Sustaining Valve

Active Check Valve

Model 743

- Isolates system from the effects of pump starts and stops for:
  - Solitary single speed pumps
  - Battery of single speed pumps (add & switch)
- Pump overload and cavitation protection
- Controlled pipeline fill-up

The Model 743 Booster Pump Control & Pressure Sustaining Valve is a hydraulically operated, diaphragm actuated active check valve that opens or shuts off in response to electric signals. It isolates the pump from the system during pump starting and stopping, to prevent pipeline surges. While open, it sustains minimum discharge pressure regardless of fluctuating flow.

Features and Benefits

- **Line pressure driven**
  - Independent operation
  - No motor required
  - Long term drip tight sealing
- **Solenoid controlled**
  - Low power consumption
  - Low cost wiring
  - Wide ranges of pressures and voltages
  - Normally Open or Normally Closed
- **Check feature (spring loaded type)**
  - Replaces line sized check valve
  - Fail-safe mechanical closure
- **In-line serviceable –** Easy maintenance
- **Double chamber design**
  - Non-slam opening and closing characteristic
  - Protected diaphragm
- **Balanced seal disk –** High flow capacity
- **Flexible design –** Easy addition of hydraulic features

Major Additional Features

- Booster Pump Control Valve and Pressure Sustaining Valve with Independent Lift Check – **743-2S**
- Pump differential pressure sustaining – **743-06**
- Electronic control – **743-18**
- Pressure sustaining & Pressure reducing – **743-2Q**

See relevant BERMAD publications.

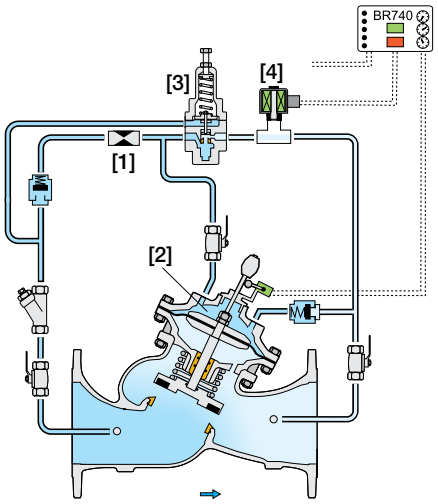
Sequence of Operation (Normally Open Type)

The Model 743 is a pilot controlled valve equipped with an adjustable, 2-Way, pressure sustaining pilot, a solenoid, a limit switch and check valves. Two optional solenoid control circuits are available:

- 2-Way solenoid (see explanations & drawings below)
- 3-Way solenoid, controlling the pressure sustaining pilot sealed spring cell

Pump Starting Procedure

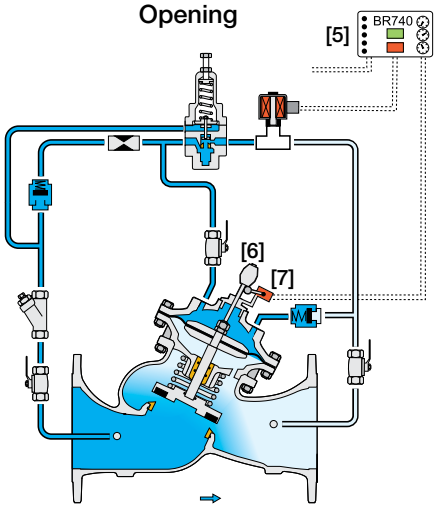
The restriction **[1]** continuously allows flow from the valve inlet into the upper contro chamber **[2]**. Prior to pump start, the valve is hydraulically closed although electrically open. As pump starts, valve upstream pressure builds and rises above the system static pressure, causing opening hydraulic forces to rise.
The upper control chamber pressure is released to valve outlet through the pressure sustaining pilot **[3]** and the de-energized solenoid **[4]**, allowing the valve to gradually open. If as a result of valve opening, the discharge pressure drops to pilot setting, the pressure sustaining pilot throttles causing the main valve to throttle, and sustaining upstream pressure at pilot setting.



Opening

Pump Stopping Procedure

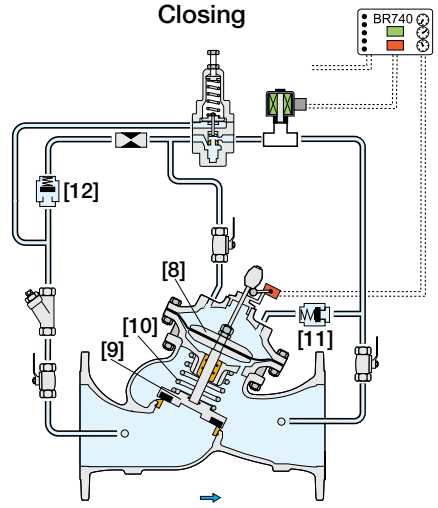
In pumping systems with standard check valves, the shut-down command is issued directly to the pump, abruptly shutting it down.
In systems with “active check valves,” the shut-down command is issued to the controller **[5]** which energizes the solenoid. The solenoid then closes, stopping release of pressure from the upper control chamber, gradually closing the main valve. As the indictor collar **[6]** moves down, it activates the limit switch **[7]**, signaling the controller to shut down the pump.
After a preset time delay, the controller de-energizes the solenoid and resets the limit switch command, allowing the pump to start when next signaled.
The valve remains hydraulically closed and electrically open.



Closing

Power Failure - Spring Loaded, Zero Velocity Non-Return Valve

If electric power fails during pumping, the upstream pressure immediately drops causing the hydraulic forces acting on the diaphragm assembly **[8]** and closure **[9]** to balance. The spring **[10]** then breaks this balance, closing the valve before the flow can change direction. Once the main valve has closed, the check valve **[11]** allows downstream pressure into the upper control chamber while the check valve **[12]** traps it, resetting the main valve for the next pump starting process.



Closed (After Power Failure)

Typical Applications

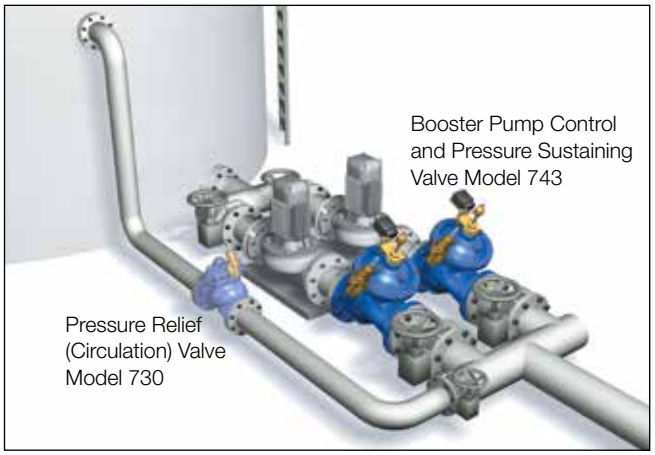
Network Over Demand

Network demand is greater than pump design specifications:

- During filling empty pipeline
- During over demand by consumers
- When the pump pressure specification is much higher than system resistance

Any of these factors might cause pump overload and cavitation damage.

The Model 743, by adding a pressure sustaining feature to the Booster Pump Control Valve, ensures that the pump operates within design specifications protecting both the pump and the system.



BR 740-E Electronic Controller

The BR 740-E coordinates between all system components to eliminate surges from the system. This controller provides built-in operating modes that can be selected on-site. These modes are based on accumulated know-how to prevent errors that might occur during on-site programming.

Control System Specifications

Standard Materials:

Pilot:
Body: Stainless Steel 316 or Bronze
Elastomers: Synthetic Rubber
Spring: Galvanized Steel or Stainless Steel
Solenoid:
Body: Brass or Stainless Steel
Elastomers: NBR or FPM
Enclosure: Molded Epoxy
Tubing & Fittings:
Stainless Steel 316 or Copper & Brass
Accessories:
Stainless Steel 316, Brass and Synthetic Rubber Elastomers

Pilot Adjustment Range:

0.5 to 3.0 bar ; 7 to 40 psi
0.8 to 6.5 bar ; 11 to 95 psi
1 to 16 bar ; 15 to 230 psi
5 to 25 bar ; 70 to 360 psi

Solenoid Electrical Data:

Voltages:
(ac): 24, 110-120, 220-240, (50-60Hz)
(dc): 12, 24, 110, 220
Power Consumption:
(ac): 30 VA, inrush; 15 VA (8W), holding or
70 VA, inrush; 40 VA (17.1W), holding
(dc): 8-11.6W

Values might vary according to specific solenoid model

BR 740-E Controller

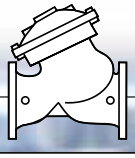
Supply voltage: 110, 230 V(ac) 50/60 Hz
Power consumption: <8 VA
Solenoid circuit fuse: 2A (Internal)
Pump control circuit fuse: 1A (Internal)
Dimensions : 96 x 96 x 166 mm (DIN), 0.75 kg
Housing material: NORYL (DIN 43700)

Limit Switch

Switch type: SPDT
Electrical rating: 10A, type gl or gG
Operating temperature: Up to 85ºC (185ºF)
Enclosure rating: IP66

Notes:

- Recommended continuous flow velocity: 0.1-6.0 m/sec ; 0.3-20 ft/sec
- Minimum operating pressure: 0.7 bar ; 10 psi. For lower pressure requirements consult factory



Technical Data

Size Range: DN40-900 ; 1½–36"
End Connections (Pressure Ratings):
Flanged: ISO PN16, PN25 (ANSI Class 150, 300)
Threaded: BSP or NPT
Others: Available on request
Valve Patterns: "Y" (globe) & angle, globe (DN600-900 ; 24"-36")
Working Temperature: Water up to 80°C ; 180°F
Standard Materials:
Body & Actuator: Ductile Iron
Internals: Stainless Steel, Bronze & coated Steel
Diaphragm: Synthetic Rubber Nylon fabric-reinforced
Seals: Synthetic Rubber
Coating: Fusion Bonded Epoxy, RAL 5005 (Blue) approved for drinking water or Electrostatic Polyester Powder

Differential Pressure Calculation

$$\Delta P = \left(\frac{Q}{(Kv;Cv)}\right)^2$$

ΔP = Differential Pressure for fully open valve (bar; psi)

Q = Flow rate (m^3/h; gpm)

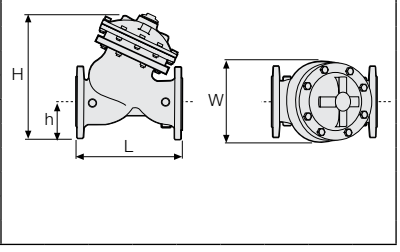
Kv = Metric system - valve flow coefficient (flow in m^3/h at 1 bar ΔP with 15°C water)

Cv = US system - Valve flow coefficient (flow in gpm at 1 psi ΔP with 60°F water)

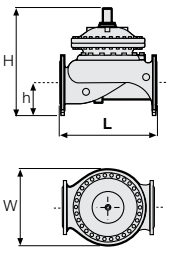
Cv = 1.155 Kv

Flow Data & Dimensions Table

		DN / Size	40	1.5"	50	2"	65	2.5"	80	3"	100	4"	150	6"	200	8"	250	10"	300	12"	350	14"	400	16"	450	18"	500	20"
Flow Data	700ES	Kv / Cv - Flat	54	62	57	66	60	69	65	75	145	167	395	456	610	705	905	1,045	1,520	1,756	-	-	2,250	2,599	-	-	4,070	4,701
		Kv / Cv - V-Port	46	53	48	56	51	59	55	64	123	142	336	388	519	599	769	888	1,292	1,492	-	-	1,913	2,209	-	-	3,460	3,996
	700 & 700EN	Kv / Cv - "Y" Flat	42	49	50	58	55	64	115	133	200	230	460	530	815	940	1,250	1,440	1,850	2,140	1,990	2,300	3,310	3,820	3,430	3,960	3,550	4,100
		Kv / Cv - "Y" V-Port	36	41	43	49	47	54	98	113	170	200	391	450	693	800	1,063	1,230	1,573	1,820	1,692	1,950	2,814	3,250	2,916	3,370	3,018	3,490
700-ES	PN16; 25	L (mm / inch)	230	9.1	230	9.1	290	11.4	310	12.2	350	13.8	480	18.9	600	23.6	730	28.7	850	33.5	-	-	1,100	43.3	-	-	1,250	49.2
		W (mm / inch)	150	5.9	165	6.5	185	7.3	200	7.9	235	9.3	300	11.8	360	14.2	425	16.7	530	20.9	-	-	626	24.6	-	-	838	33
		h (mm / inch)	80	3.1	90	3.5	100	3.9	105	4.1	125	4.9	155	6.1	190	7.5	220	8.7	250	9.8	-	-	320	12.6	-	-	385	15.2
		H (mm / inch)	240	9.4	250	9.8	250	9.8	260	10.2	320	12.6	420	16.5	510	20.1	605	23.8	725	28.5	-	-	895	35.2	-	-	1,185	46.7
		Weight (Kg/lb)	10	22	10.8	23.8	13.2	29	15	33	26	57.2	55	121	95	209	148	326	255	561	-	-	437	960	-	-	1,061	2,334
700-EN	PN16; 25	L (mm / inch)	-	-	-	-	-	-	310	12.2	350	13.8	480	18.9	600	23.6	730	28.7	850	33.5	-	-	-	-	-	-	-	-
		W (mm / inch)	-	-	-	-	-	-	200	7.9	235	9.3	320	12.6	390	15.4	480	18.9	550	21.7	-	-	-	-	-	-	-	-
		h (mm / inch)	-	-	-	-	-	-	100	3.9	118	4.6	150	5.9	180	7.1	213	8.4	243	9.6	-	-	-	-	-	-	-	-
		H (mm / inch)	-	-	-	-	-	-	305	12	369	14.5	500	19.7	592	23.3	733	28.9	841	33.1	-	-	-	-	-	-	-	-
		Weight (Kg/lb)	-	-	-	-	-	-	21	46.2	31	68.2	70	154	115	253	198	436	337	741	-	-	-	-	-	-	-	-
700 Flanged	"Y" PN16 Class 150	L (mm / inch)	205	8.1	210	8.3	222	8.7	250	9.8	320	12.6	415	16.3	500	19.7	605	23.8	725	28.5	733	28.9	990	39	1,000	39.4	1,100	43.3
		W (mm / inch)	155	6.1	165	6.5	178	7	200	7.9	223	8.8	320	12.6	390	15.4	480	18.9	550	21.7	550	21.7	740	29.1	740	29.1	740	29.1
		h (mm / inch)	78	3.1	83	3.3	95	3.7	100	3.9	115	4.5	143	5.6	172	6.8	204	8	242	9.5	268	10.6	300	11.8	319	12.6	358	14.1
		H (mm / inch)	239	9.4	244	9.6	257	10.1	305	12	366	14.4	492	19.4	584	23	724	28.5	840	33.1	866	34.1	1,108	43.6	1,127	44.4	1,167	45.9
		Weight (Kg/lb)	9.1	20	10.6	23	13	29	22	49	37	82	75	165	125	276	217	478	370	816	381	840	846	1,865	945	2,083	962	2,121
	"Y" PN25 Class 300	L (mm / inch)	205	8.1	210	8.3	222	8.7	264	10.4	335	13.2	433	17	524	20.6	637	25.1	762	30	767	30.2	1,024	40.3	1,030	40.6	1,136	44.7
		W (mm / inch)	155	6.1	165	6.5	185	7.3	207	8.1	250	9.8	320	12.6	390	15.4	480	18.9	550	21.7	570	22.4	740	29.1	740	29.1	750	29.5
		h (mm / inch)	78	3.1	83	3.3	95	3.7	105	4.1	127	5	159	6.3	191	7.5	223	8.8	261	10.3	295	11.6	325	12.8	357	14.1	389	15.3
		H (mm / inch)	239	9.4	244	9.6	257	10.1	314	12.4	378	14.9	508	20	602	23.7	742	29.2	859	33.8	893	35.2	1,133	44.6	1,165	45.9	1,197	47.1
		Weight (Kg/lb)	10	22	12.2	27	15	33	25	55	43	95	85	187	146	322	245	540	410	904	434	957	900	1984	967	2,132	986	2,174
700 Threaded	"Y" PN16; 25 Class 150; 300	L (mm / inch)	155	6.1	155	6.1	212	8.3	250	9.8																		
		W (mm / inch)	122	4.8	122	4.8	122	4.8	163	6.4																		
		h (mm / inch)	40	1.6	40	1.6	48	1.9	56	2.2																		
		H (mm / inch)	201	7.9	202	8	209	8.2	264	10.4																		
		Weight (Kg/lb)	5.5	12	5.5	12	8	18	17	37																		
	Angle PN16; 25 Class 150; 300	L (mm / inch)	-	-	121	4.8	140	5.5	159	6.3																		
		W (mm / inch)	-	-	122	4.8	122	4.8	163	6.4																		
		R (mm / inch)	-	-	40	1.6	48	1.9	55	2.2																		
		h (mm / inch)	-	-	83	3.3	102	4	115	4.5																		
		H (mm / inch)	-	-	225	8.9	242	9.5	294	11.6																		
		Weight (Kg/lb)	-	-	5.5	12	7	15	15	33																		



		DN / Size	600	24"	700	28"	750	30"	800	32"	900	36"
Globe PN16 Class 150		L (mm / inch)	1,450	57.1	1,650	65	1,750	68.9	1,850	72.8	1,850	72.8
		W (mm / inch)	1,250	49.2	1,250	49.2	1,250	49.2	1,250	49.2	1,250	49.2
		h (mm / inch)	470	18.5	490	19.3	520	20.5	553	21.8	600	23.6
		H (mm / inch)	1,965	77.4	1,985	78.1	2,015	79.3	2,048	80.6	2,095	82.5
		Weight (Kg/lb)	3,250	7,150	3,700	8,140	3,900	8,580	4,100	9,020	4,250	9,350
Globe PN25 Class 300		L (mm / inch)	1,500	59.1	1,650	65	1,750	68.9	1,850	72.8	1,850	72.8
		W (mm / inch)	1,250	49.2	1,250	49.2	1,250	49.2	1,250	49.2	1,250	49.2
		h (mm / inch)	470	18.5	490	19.3	520	20.5	553	21.8	600	23.6
		H (mm / inch)	1,965	77.4	1,985	78.1	2,015	79.3	2,048	80.6	2,095	82.5
		Weight (Kg/lb)	3,500	7,700	3,700	8,140	3,900	8,580	4,100	9,020	4,250	9.370



Specify when ordering:

- Size
- Main model
- Additional features
- Pattern
- Body material
- End connection
- Coating
- Voltage & main valve position
- Tubing & Fittings materials
- Operational data (according to model)
- Pressure data
- Flow data
- Reservoir level data
- Settings

* Use Bermad's Waterworks Ordering Guide

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