



## Orifice Plate Assembly

When an orifice plate assembly is used as an integral part of a flow control valve control circuit, it provides the differential pressure ( $\Delta P$ ) to power the flow control pilot. The opening and closing of the pilot causes the flow control valve to throttle accordingly.

Total head loss across the valve is reduced by locating sensing ports close to the orifice plate, to sense downstream pressure before it recovers.

The orifice plate internal diameter is calculated and machined according to valve size and required flow limitation.

### Technical Data

#### Body material:

Fusion bonded epoxy Steel or Stainless Steel

Orifice plate: Stainless Steel

Sensing ports:  $1/8$ " NPT

Standard calculated differential pressure:

0.4 bar (5.5 psi)

### Dimensions

Size	Z		X		d		D	
	mm	inch	mm	inch	mm	inch	mm	inch
50	2	94 3 11/16	53	2 1/16	20	3/4	25	1
65	2 1/2	106 4 3/16	61	2 3/8	20	3/4	25	1
80	3	126 4 3/16	73	2 3/8	20	3/4	25	1
100	4	155 6 1/8	96	3 3/4	20	3/4	25	1
150	6	210 8 1/4	150 5 9/16	20	3/4	25	1	
200	8	265 10 1/8	185 7 11/16	20	3/4	25	1	
250	10	320 12 1/8	245 9 9/16	20	3/4	25	1	
300	12	372 14 1/8	295 11 1/8	20	3/4	25	1	
350	14	418 16 1/8	345 13 1/8	24	1 1/8	30	1 1/8	
400	16	482 19	395 15 1/8	20	3/4	25	1	
450	18	535 21 1/8	443 17 1/8	20	3/4	28	1 1/8	
500	20	590 23 1/4	501 19 1/8	22	5/8	31	1 1/8	

